LET	ALTERATION	DATE	BY
E	TRACED	7-1-37	
J	REMOVED 1 OF 28B1994 & AN305-D6-8; AN315-D6-8 WAS 8 REQ'D. NOW 23. AN315-D6-10 WAS 20 REQ'D. NOW 9. AN365-D632 WAS 28 REQ'D. NOW 32.		
K	SPEC. OF -2 FROM #10 & TO COMM. & NOTE "CUT OFF LEG TO PRODUCE HALF ROUND SECTION" REMOVED		
L	REM. NOTE "DRILL--SEC C-C" 1/2 DIM. & 25° DIM. -2 STOCK (RUBBER TUBING) WAS EXT. #108. AN315-D6-10 (32) WAS (9) REPLACES AN515-D6-8 (27) WT CHG NEG.	3-9-42	
M	CHG NOTE - "-7 (...) HYCAR--COVERED" WAS "-2 BLACK--(50-60 SHORE)" -7 WAS -2) WT. CHG NEG.		
N	ON PAGE, AT -7, ZONE D-2, ADDED NOTE "SYNTHETIC -- CALIF." WAS "HYCAR SPONGE, FABRIC COVERED" NO WT. CHG.	7-5-43	

EO. 16191

EO. 421107

EO. 442931

C-1 D-2 A C-3 D-2

AN 515-D6-8 (F)
AC 365-D632
Q408-D5-6
Q7006-D9-125

NOTE:
ADD ADDITIONAL WASHERS IF NECESSARY, AFTER TRACKS ARE ALLIGNED SO AS NOT TO CAUSE DENT IN SKIN WHEN SECURING TRACK.

28B1484 (REF)
28B1995
(REF) 28B1005-20
28B1993
28B1986
SECTION D-D

28B1989 - PORT SIDE
28B1989-1 STARBD SIDE

28B1994
AN425-D4
1¼ SPACING
C'SINK IN 28B1995 ONLY
28B1484 (REF)

AN515-D6-10
AC365-D632
Q7006-D9-125

28B1989-1 - PORT SIDE
28B1989 - STARBD SIDE

28B1968 (REF)

AN515-D6-10
AC365-D632

2R (REF)

28B1984 - WINDOW ASSEM.

11⅞

10½ OPENING

AN515-D6-10
AC365-D632
1" SPACING
SEE SECTIONS A-A & B-B

Q4305-D4
C'SINK INSIDE
SEE SECTION C-C

END OF 28B1991-3 & 28B1992-1

END OF 28B1991-2

AN515-D6-10
AC 365-D632

28B1005-6 (REF)

4½   4½

Q4305-D4
1" SPACING
C'SINK INSIDE

Q4305-D4
1" SPACING

DEVELOPED VIEW OF PORT SIDE WINDOW

(L)

(N) -7 (M) ⅛ X ⅜ X 19 SYNTHETIC SPONGE OR EQUIV., FABRIC COVERED MAY BE PURCHASED FROM KIRKHILL RUBBER CO. LOS ANGELES, CALIF. CEMENT IN PLACE WITH BOSTIK OR EQUIV. LENGTH 19½"

28B1989
28B1984 (FOR PBY-1 THRU PBY-2 ONLY)
28B1984-10 & -11 FOR PBY-3 & 2 ON & FUTURE
28B1991-3
28B1992-1
SECTION A-A

28B1988
28B1987
Q4305-D4
28B1991-2
SECTION C-C

28B1989-1
28B1984
28B1991-3
28B1992
SECTION B-B

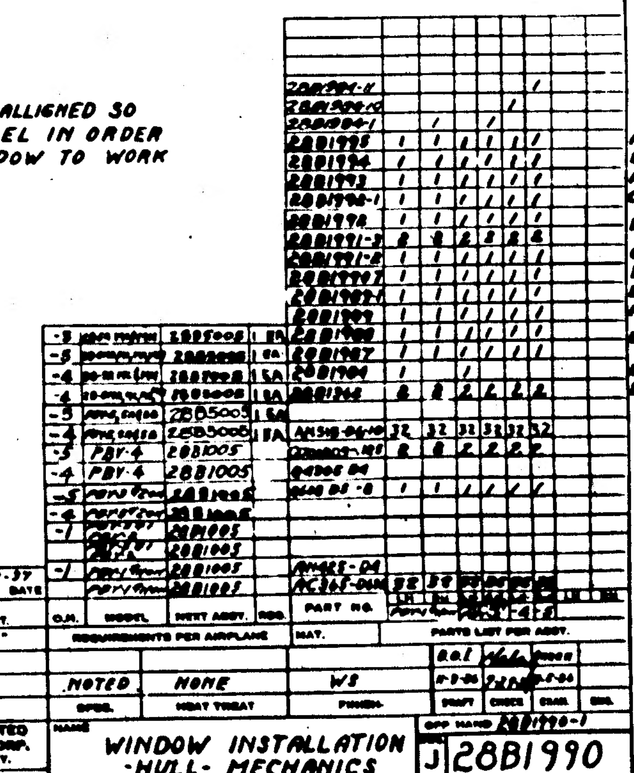
SECTION E-E

28B1362
VIEW E-E

MARINE GLUE AND FABRIC BETWEEN 28B1362 AND WINDOW CHANNELS.

FINISH
WATERTIGHT FAYING SURFACES.

NOTE:
TRACKS MUST BE ALLIGNED SO THEY ARE PARALLEL IN ORDER TO PERMIT WINDOW TO WORK FREELY



REPLACES	
REPLACED BY	
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	±
APPROVED	7-1-37 DATE
CALC. WT. 378	ACT. WT.
SCALE 12" = 1'-0"	
NAVY NOTED	MATERIAL
NOTED	SPEC.
NONE	HEAT TREAT
WS	FINISH
DRAFT	CHECK
OPP. HAND	28B1990-1

[redacted]

CONSOLIDATED AIRCRAFT CORP.
BUFFALO, N.Y.

NAME: WINDOW INSTALLATION -HULL- MECHANICS

J 28B1990

R

H 105